## CLAIM (S):

The embodiments of the invention for which an exclusive property or privilege is claimed, are defined as follows:

- 8. A method for forming a saw chain that comprises cutter links and drive links interconnected together by connector links and rivet, wherein each cutter link includes:
- a rocker portion formed with an upper surface provided with two transverse grooves enabling to free the saw-dust of the saw chain,
- a longitudinal furrow reducing the side movement of cutter link by it keeping in a longitudinal direction for facilitating a wood-cutting more deep,
- a thinning side surface for decrease the force of impact on the rocker having its angle lightly inclined inwardly of cutter link for decreasing the side movements of cutter link and the retreat effect, and
- a side cutting edge defining an oblique angle for decreasing the vertical and longitudinal vibration of the saw chain, and the retreat effect caused by the friction of the saw chain in the kerf cut.
- 9. The drive link as defined in claim 8 is formed with an upper surface lightly rounded along its length for get a better evacuation of the

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saw-dust and effectiveness of the wood-cutting.